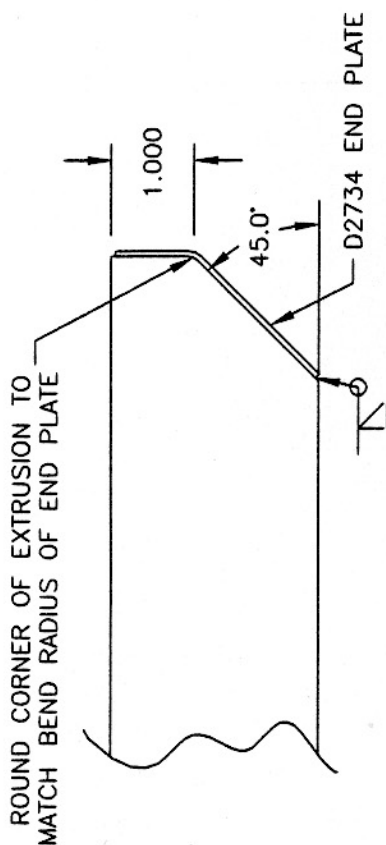
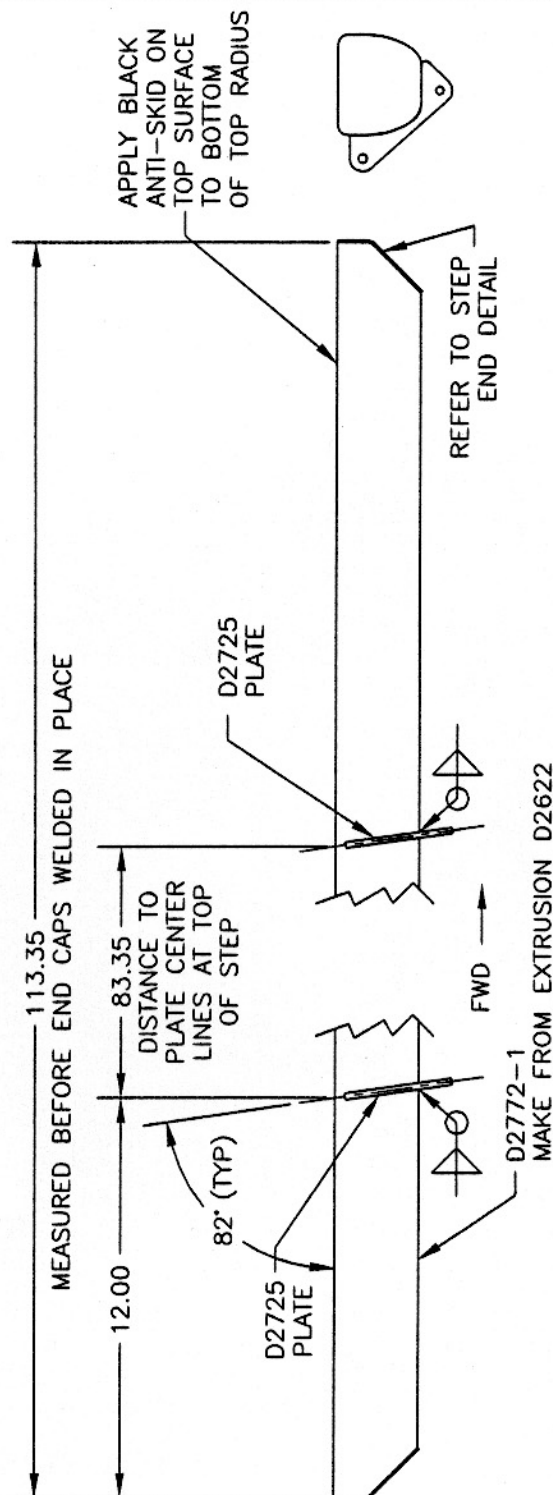


**DART****RELEASED**  
98.11.11 KE

NOTE: ALL WELDS SHALL BE 100%  
VISUALLY INSPECTED BY A  
QUALIFIED INSPECTOR PER  
DART QSI 004



TYPICAL STEP END DETAIL  
NOT TO SCALE



D2772-041 LH STEP ASSEMBLY (SHOWN)  
D2772-042 RH STEP ASSEMBLY (OPPOSITE)

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
WELD PER DART QSI 004 UNLESS OTHERWISE NOTED  
FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED KE	DRAWING NO. D2772	REV. C SHEET 1 OF 1
DATE 98.10.28		TITLE 427 STEP ASSEMBLY	SCALE NTS
A	98.08.07	NEW ISSUE	
B	98.10.05	113.35 LENGTH WAS 107.35	
C	98.10.28	D2725 WAS D2774	